

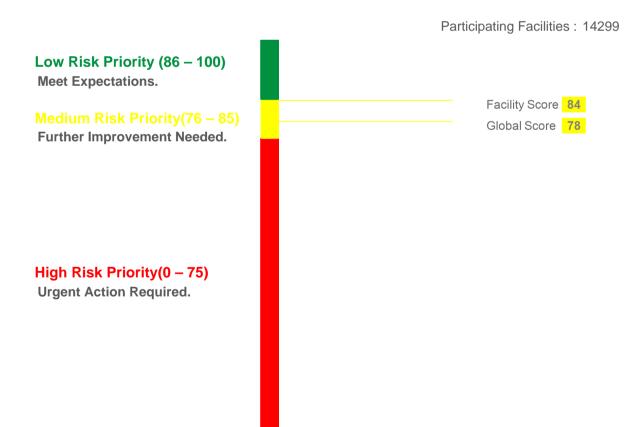
# Measured Performance - Improved Security

# Global Security Verification Report

# **Team Concepts Printing Fty**

Registration Number : A20190-779054 Company Team Concepts Printing Fty Date of Verification 20-Mar-2014 Auditor(s) Name Gary Peng

### **Overall Rating**







# **Company Profile**

Company name	Team Concepts Printing Fty		
Contact name	Mr. Wu Gaoxiong		
Address 1	Jinfu 2 Rd, Huanan Ind Park, Lia	aobu Town	
Address 2			
City	Dongguan		
State	Guangdong		
Country	China	Postal Code	523405
Phone	86-769-38893686		
Fax	86-769-38893668		
Email	kosewu@yahoo.com.cn		
Website	Nil		
Number of employees			
Permanent	170		
Temporary	0		
Overseas / Migrant	0		
Total	170		

## **Business Overview**

Industry	Paper products		
Key / Main product	Printing products		
Country of operation	China		
	Yes	No	Not Applicable
Participation in security initiatives		•	
Description of security initiative	-		

# **Facility Structure**

Number of buildings		
Distribution	0	
Production	1	
Warehouse	0	
Container yards	0	
Other	2	
Total	3	
Facility size	10000M. Sq.	
Facility size outside grounds	9000M. Sq.	
Warehouse customs bonded	NO	
Free trade zone	NO	

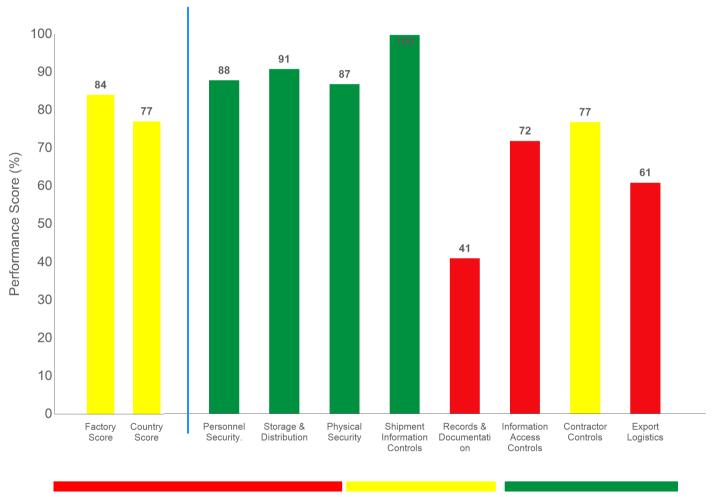


VEIGH TO ATTOM	
Logistics/Transportation for shipments to US	
Trucks owned By Company	No
Percent of goods exported to US	
By air	0
By sea	100
By rail	0
By truck	0
Description of "other" buildings	One 3-storey office building and one 6-storey dormitory building
<b>Export Logistics</b>	
Facility responsible for the relationships with the	ne following type of logistics :
Air	Never
Sea	Never
Rail	Never
Land Carriers	Always
Consolidators	Never
Freight forwarders	Never
NVOCC	Never
Other 3rd party logistics providers	Never



# I. Executive Summary

	Global Freq. of Compliance %
Only selected incoming and outgoing cargo vehicles are checked.	79%
For conveyance entries/exits, logs are not maintained with seal number	75%



High Risk Priority (0-75%)

Medium Risk Priority(76-85%)

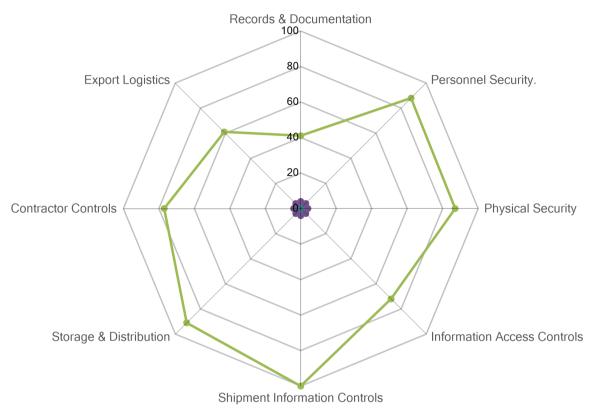
Low Risk Priority(86-100%)



# **II. Performance Trend Analysis**

#### Why Performance Trend Analysis Matter?

Investors in the international supply chain look closely at trends to make a judgment about the current and future direction of a business partners performance. It is often easier to determine how best to support the development and implementation of measures for enhancing business performance, by looking at a chart of performance trends over a period of time, in relation to the performance traits of similar such enterprises operating within like industries. Mutual understanding of cause and effect is an important first step toward achieving a shared objective of continuously enhancing performance and building stronger business partner relationships.



Current Assessment (20-Mar-2014)

Last Assessment (Not Applicable)

First Assessment (Not Applicable)

Section Name	Current	Last	First	Change (Current-Last)	Change (Current-First)
Records & Documentation	41	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Personnel Security.	88	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Physical Security	87	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Information Access Controls	72	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Shipment Information Controls	100	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Storage & Distribution	91	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Contractor Controls	77	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Export Logistics	61	Not Applicable	Not Applicable	Not Applicable	Not Applicable
Overall Score	84	Not Applicable	Not Applicable	Not Applicable	Not Applicable

Advancers Constant





Decliner



# III. Key Strengths and Challenges

Facility Strengths	Global Freq. of Compliance%
There is a system in place to review periodically and maintain daily security logs for invalid password attempts and file access	35%
Where restricted areas exist, guards check employees ID to monitor access to these areas	38%
Reference checks are conducted	41%
Guards or security personnel with no other assignments monitor CCTVs.	43%
Security guidelines for hiring are evaluated periodically to ensure their effectiveness	47%
Employment history checks are conducted	49%
The facility uses fencing or other barrier materials to enclose cargo handling and storage areas to prevent unauthorized access.	52%
IDs specify access for loading/packing dock areas	52%
Each month facility management reviews and approves a list of employees with special access to controlled or sensitive areas	53%
When selecting the contractors used by the company, the company considers the contractor's security controls	56%

Facility Challenges	Global Freq. of Compliance%
Employees' entries and exits are not recorded	87%
Desktops do not lock automatically after a designated period of inactivity	82%
The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Personnel Security procedures are being performed properly.	79%
The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Physical Security procedures are being performed properly.	79%
Incoming and outgoing cargo vehicles are not checked.	79%
For conveyance entries/exits, logs are not maintained with seal number	75%
The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Information Access Controls procedures are being performed properly.	74%
The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Shipment Information Controls procedures are being performed properly.	74%
The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Storage & Distribution procedures are being performed properly.	74%
Password changes are not required by policy, or enforced in a systematic manner.	74%



Top 10 Strengths For Paper Products Industry	
Strengths	Facility Performance
Broken seals are reported	С
The facility has written security standards and procedures for its contractors	С
The facility has designated a company official responsible for conveyance/transport security	С
Incoming and outgoing cargo vehicles are checked by an additional or separate process	NC
All containers and trucks are checked for tampering, false compartments, and other evidence of unauthorized access before loading	С
The facility has designated a company official responsible for personnel security	С
Company identification is required for entry of personnel	С
The facility has written personnel security guidelines for hiring	С
The facility has designated a company official responsible for plant security	С
The facility has a process for examining and verifying an applicant's official identification	С

Top 10 Strengths For China	
Strengths	Facility Performanc e
The facility has procedures for identifying which employees are allowed access to automated systems.	С
The facility has designated a company official responsible for conveyance/transport security	С
All full outgoing containers/trailers or trucks and vans are sealed.	С
All containers and trucks are checked for tampering, false compartments, and other evidence of unauthorized access before loading	С
For conveyance entries/exits, logs are maintained with driver's name	С
The facility has designated a company official responsible for personnel security	С
The facility has designated a company official responsible for plant security	С
The facility has written personnel security guidelines for hiring	С
Company identification is required for entry of personnel	С
The facility has a process for examining and verifying an applicant's official identification	С

C	Compliance	NC	Non Compliance	
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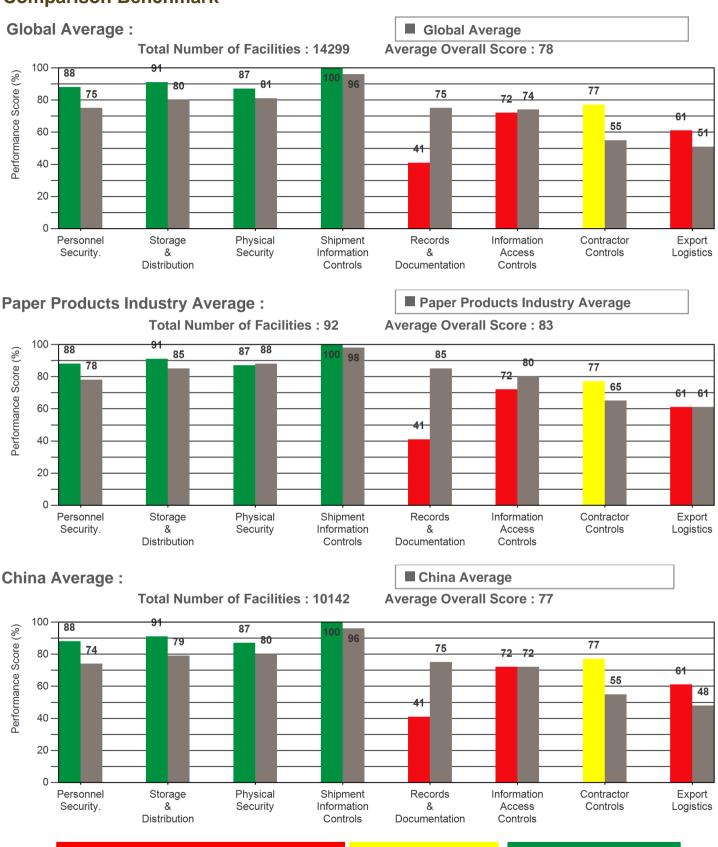


op 10 Challenges For Paper Products Industry	
Challenges	Facility Performance
Reference checks are not conducted to all applicants	С
Employment history checks are not conducted to all applicants.	С
When selecting the contractors used by the facility, the facility does not consider the hiring practices of some of the contractors.	NC
When selecting the contractors used by the facility, the facility does not consider the contractor's corporate history	NC
When selecting the contractors used by the facility, the facility does not consider the financial stability of some of the contractors.	С
The facility does not have a process in place requiring all personnel to participate in the security awareness program	С
For conveyance entries/exits, records are not maintained for manifest check	С
The facility does not have documented procedures for identifying which employees are allowed access to facility documents	С
There is no Key Control Program which includes a Control Log that accounts for all keys/access cards on-hand, ssued, and returned (name, date out, date in, reason, name of issuing person).	С
The facility does not have a documented procedure for contractors to report security violations to the facility management.	С

Top 10 Challenges For China	
Challenges	Facility Performance
Reference checks are not conducted to all applicants	С
When selecting the contractors used by the facility, the facility does not consider the hiring practices of some of the contractors.	NC
Employment history checks are not conducted to all applicants.	С
When selecting the contractors used by the facility, the facility does not consider the financial stability of some of the contractors.	С
When selecting the contractors used by the facility, the facility does not consider the contractor's corporate history	NC
Photo identification is not required to some of the visitors.	NC
For conveyance entries/exits, records are not maintained for manifest check	С
The facility does not have a process in place requiring all personnel to participate in the security awareness program	С
The facility does not have a documented procedure for contractors to report security violations to the facility management.	С
When selecting the contractors used by the facility, the facility does not consider the security controls of some contractors.	С



# IV. Comparison Benchmark

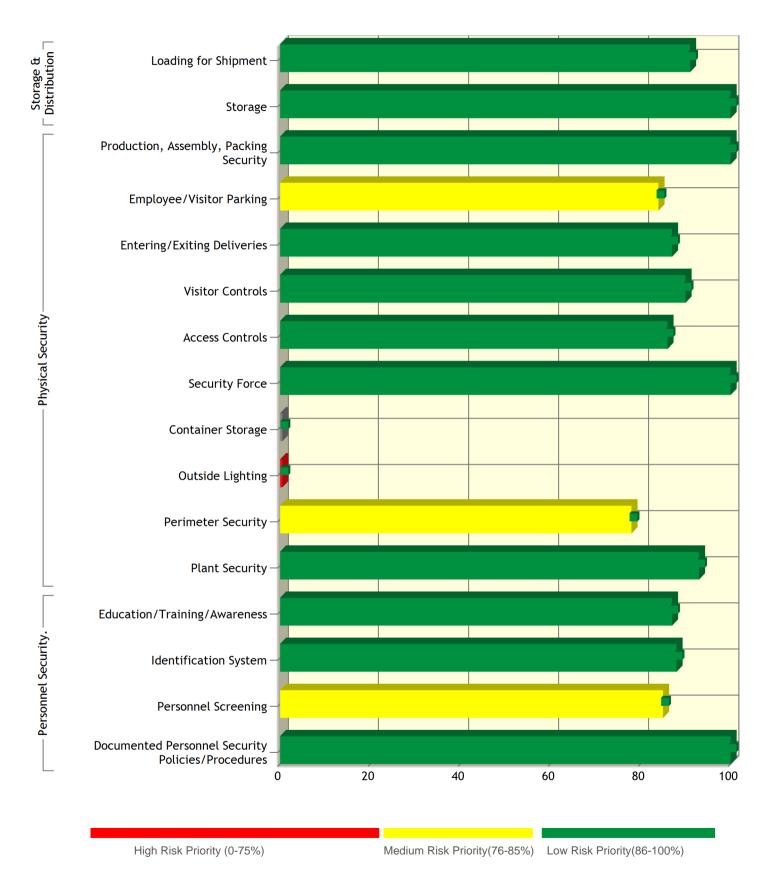


Medium Risk Priority(76-85%) Low Risk Priority(86-100%)

High Risk Priority (0-75%)



### V. Sub Section Outcomes





# VI. Facility Score Card

Security Sections	Subsection Score (0-100)	Section Score (0-100)
Personnel Security.		88
Documented Personnel Security Policies/Procedures	100	
Personnel Screening	85	
Identification System	88	
• Education/Training/Awareness	87	
Storage & Distribution		91
Storage	100	
Loading for Shipment	91	
Physical Security		87
Plant Security	93	
Perimeter Security	78	
Outside Lighting	0	
Container Storage	N/A	
Security Force	100	
Access Controls	86	
Visitor Controls	90	
Entering/Exiting Deliveries	87	
Employee/Visitor Parking	84	
Production, Assembly, Packing Security	100	
Shipment Information Controls		100
Records & Documentation		41
Information Access Controls		72
Contractor Controls		77
Export Logistics		61
OVERALL SCORE		84



## VII. Opportunities for Improvements



Enhancements identified within this section are Critical to meeting US Customs & Border Protection Minimum foreign manufacturer security criteria

### **Performance Rating**

High Risk Priority (0-75%)

Medium Risk Priority(76-85%)

Low Risk Priority(86-100%)



Section: Personnel Security.

## **SubSection: Personnel Screening**

International Supply Chain Security Requirements & Criteria

A process must be in place to screen prospective employees and to periodically check current employees

Periodic checks and reinvestigations for existing employees should be performed based on cause and/or the sensitivity of the employee's position

E	xceptions Noted:	Global Freq. of Compliance %
•	Periodic and follow-up background checks are not conducted on employees based on circumstances and/or sensitivity/scope of employee responsibility.	47 %

#### SubSection: Identification System

#### International Supply Chain Security Requirements & Criteria

Management or security personnel must adequately control the issuance and removal of employee, visitor, and vendor ID badges

Exceptions Noted:	Global Freq. of Compliance %
The security staffs is not informed of missing IDs.	62 %

#### SubSection: Education / Training / Awareness

#### **International Supply Chain Security Requirements & Criteria**

Written procedures must stipulate how seals are controlled and affixed to loaded containers, including recognizing and reporting compromised seals and/or containers to local Customs authorities

IT security policies, procedures and standards must be in place and provided to employees in the form of training

Employees must be made aware of the procedures the company has in place to address a situation and how to report

Additional training should be provided to employees in the shipping and receiving areas, as well as those receiving and opening mail

Specific training should be offered to assist employees in maintaining cargo integrity, recognizing internal conspiracies, and protecting access controls

Е	xceptions Noted:	Global Freq. of Compliance %
•	New employee orientation does not include computer security	62 %
•	New employee orientation does not include reporting compromised security infrastructure (broken locks, windows, computer viruses, etc.)	68 %
•	New employee orientation does not include recognizing and detecting dangerous substances and devices	68 %





### Section: Storage & Distribution

#### **SubSection: Loading for Shipment**

International Supply Chain Security Requirements & Criteria		
Exceptions Noted:	Global Freq. of Compliance %	
<ul> <li>Goods for shipment are tracked by the use of electronic and hardcopy procedures.</li> </ul>	0 %	
<ul> <li>Cargo handling and storage areas are not secured with perimeter walls, fencing or other barrier materials to prevent unauthorized access.</li> </ul>	51 %	
<ul> <li>The loading and departure of containers/trailers is not captured on CCTV and the recording is kept for 45 days</li> </ul>	43 %	
Only records from March 15, 2014 were kept.		



# Section: Physical Security

### **SubSection: Plant Security**

**International Supply Chain Security Requirements & Criteria** 

Alarm systems and video surveillance cameras should be utilized to monitor premises and prevent unauthorized access to cargo handling/storage areas

Exceptions Noted:		Global Freq. of Compliance %
•	The facility does not have an automatic intrusion detection or alarm system	38 %

#### **SubSection: Perimeter Security**

#### International Supply Chain Security Requirements & Criteria

Cargo handling and storage facilities in international locations must have physical barriers and deterrents that guard against unauthorized access.

E	xceptions Noted:	Global Freq. of Compliance %
•	The facility has adjoining/overhanging structures or foliage which would potentially facilitate illicit entry over the fenced areas into the facility	48 %
	Some sundries stored nearby the fence.	

#### **SubSection: Outside Lighting**

#### **International Supply Chain Security Requirements & Criteria**

Adequate lighting must be provided inside and outside the facility, including entrances/exists, cargo handling/storage areas, fence lines, and parking areas

Exceptions Noted:	Global Freq. of Compliance %
The facility has no outside lighting	97 %
<ul> <li>The inside and outside of the facility including around entrances and exits, cargo handling and storage areas, fence lines and parking areas do not have adequate lighting.</li> </ul>	69 %

#### **SubSection: Access Controls**

International Supply Chain Security Requirements &	nternational Supply Chain Security Requirements &	Criteria
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Access controls must include the positive identification of all employees, visitors, and vendors at all entry points

Procedures must be in place to identify, challenge, and address unauthorized/unidentified persons

Exceptions Noted:	Global Freq. of
Exceptions Noted.	Compliance %



•	Employees' entries and exits are not recorded	87 %
•	Recordings (e.g., tapes or electronic files) are not kept for a minimum of 30 days or according to client specific requirement, whichever is longer.	47 %
	Only records from March 15 were kept.	

#### SubSection: Vicitor Controls

Subsection. Visitor Controls	
International Supply Chain Security Requirements & Criteria	
Visitors must present photo identification for documentation purposes upon arrival.	
Exceptions Noted:	Global Freq. of Compliance %
Photo identification is not required of all visitors.	63 %

#### SubSection: Entering / Exiting Deliveries

#### International Supply Chain Security Requirements & Criteria

Container integrity must be maintained to protect against the introduction of unauthorized material/person(s)

Written procedures must stipulate how seals are controlled and affixed to loaded containers, including recognizing and reporting compromised seals and/or containers to local Customs authorities

Measures must be in place to ensure the integrity and security of processes relevant to the transportation, handling, and storage of cargo in the supply chain

All shortages, overages, and other significant discrepancies or anomalies must be resolved and/or investigated appropriately

Measures must be in place to ensure the integrity and security of processes relevant to the transportation, handling, and storage of cargo in the supply chain.

Exceptions Noted:	
<ul> <li>Incoming and outgoing cargo vehicles are not checked.</li> </ul>	79 %
For conveyance entries/exits, logs are not maintained with seal number	75 %
<ul> <li>Examinations of containers/trailers found with broken seals do not document other anomalies</li> </ul>	37 %
<ul> <li>There is no documented procedure to verify seal number against facility documentation when the container/trailer is turned over to the next supply chain link (including trucks and closed vans).</li> </ul>	65 %
• There is no documented procedure to verify whether the seal is intact when the container/trailer is turned over the next supply chain link (including trucks and closed vans).	67 %

#### SubSection: Employee / Visitor Parking

#### International Supply Chain Security Requirements & Criteria

Access controls prevent unauthorized entry to facilities, maintain control of employees and visitors, and protect company assets. Access controls must include the positive identification of all employees, visitors, and vendors at all points of entry.

E	xceptions Noted:	Global Freq. of Compliance %
•	Vendor and visitor vehicles are not inspected when enter facility area	73 %



### Section: Records & Documentation

#### International Supply Chain Security Requirements & Criteria

Measures must be in place to ensure the integrity and security of processes relevant to the transportation, handling, and storage of cargo in the supply chain

E	Exceptions Noted:	
•	The facility has no policy in place to ensure that security procedures are documented	63 %
•	The facility has not conducted a site security assessment	73 %



<ul> <li>The facility has no documented security improvement action plan summarizing identified vulnerabilities and their relevant corrective actions</li> </ul>	52 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Personnel Security procedures are being performed properly.</li> </ul>	79 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Physical Security procedures are being performed properly.</li> </ul>	79 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Information Access Controls procedures are being performed properly.</li> </ul>	74 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Shipment Information Controls procedures are being performed properly.</li> </ul>	74 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Storage &amp; Distribution procedures are being performed properly.</li> </ul>	74 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Contractor Controls procedures are being performed properly.</li> </ul>	56 %
<ul> <li>The facility has no documented procedure and/or assessment reports to conduct periodic security checks to ensure that Export Logistics procedures are being performed properly.</li> </ul>	62 %



# **Section: Information Access Controls**

### International Supply Chain Security Requirements & Criteria

Procedures must be in place to ensure that all information used in clearing merchandise/cargo is legible, complete, accurate, and protected against the exchange, loss or introduction of erroneous information. Documentation control must include safeguarding computer access and information

Documentation control must include safeguarding computer access and information.

Exceptions Noted:		Global Freq. of Compliance %
•	There is no system in place to suspend a login user ID after three failed access attempts	41 %
•	Computer backup information are not stored in a fire resistant safe or at an off site facility	61 %
•	Desktops do not lock automatically after a designated period of inactivity	82 %
•	Password changes are not required by policy, or enforced in a systematic manner.	74 %



# **Section: Contractor Controls**

### International Supply Chain Security Requirements & Criteria

Foreign manufacturers must ensure that business partners develop security processes and procedures consistent with the C-TPAT security criteria to enhance the integrity of the shipment at point of origin, assembly or manufacturing. Periodic reviews of business partners' processes and facilities should be conducted based on risk, and should maintain the security standards required by the foreign manufacturer.

Foreign manufacturers must have written and verifiable processes for the selection of business partners including, carriers, other manufacturers, product suppliers and vendors (parts and raw material suppliers, etc).

Exceptions Noted:	
<ul> <li>When selecting the contractors used by the facility, the facility does not consider the contractor's corporate history</li> </ul>	63 %
<ul> <li>When selecting the contractors used by the facility, the facility does not consider the contractor's hirin practices</li> </ul>	g 40 %
<ul> <li>The facility does not require its contractors to conduct self-assessment of their security policies and procedures and to share the results of those assessments with the facility</li> </ul>	29 %



# **Section: Export Logistics**



#### International Supply Chain Security Requirements & Criteria

For those business partners eligible for C-TPAT certification (carriers, importers, ports, terminals, brokers, consolidators, etc.) the foreign manufacturer must have documentation (e.g., C-TPAT certificate, SVI number, etc.) indicating whether these business partners are or are not C-TPAT certified.

Exceptions Noted:		Global Freq. of Compliance %
	The facility does not require eligible and/or ineligible carriers to demonstrate security compliance standards.	30 %
n	The facility does not have written or electronic confirmation of its partners' compliance with C-TPAT or C-TPAT-equivalent security criteria (e.g., contract language, a letter of commitment signed at the management level or above, signed acknowledgement of receiving the facility's C-TPAT participation announcement).	0 %
	Facility does not conduct periodic unannounced security check to ensure that transport company is in compliance with the contract.	26 %



# Section: Transparency In Supply Chain

■ Not Scored

International Supply Chain Security Requirements & Criteria		
Exceptions Noted:		Global Freq. of Compliance %
(	The facility does not conduct on-site inspections of the contractors' implementation of the their security standards/procedures that includes compliance with human trafficking and slavery policies.	19 %
	The facility does not require its contractors to conduct self-assessment of their security policies and procedures including status of their compliance with human trafficking and slavery policies and share the results of those assessments with the facility.	16 %



# **VIII. Facility Photos For Team Concepts Printing Fty**

## 1.Facility Entrance



# 2.Perimeter Fencing



# 3. Facility Building





# 4.Employee Parking



## **5.Visitor Parking**



# **6.Security Room- Communication Equipment**







# 7.CCTV system and monitor





# 8. Packing Area



### 9. Finished Goods Warehouse





# 10.Loading Area



# 11.Facility Name





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